



# Beas Manufacturing 2026.06

Release Notes

07/06/2026

# Highlights



## BEAS WEB CLIENT:

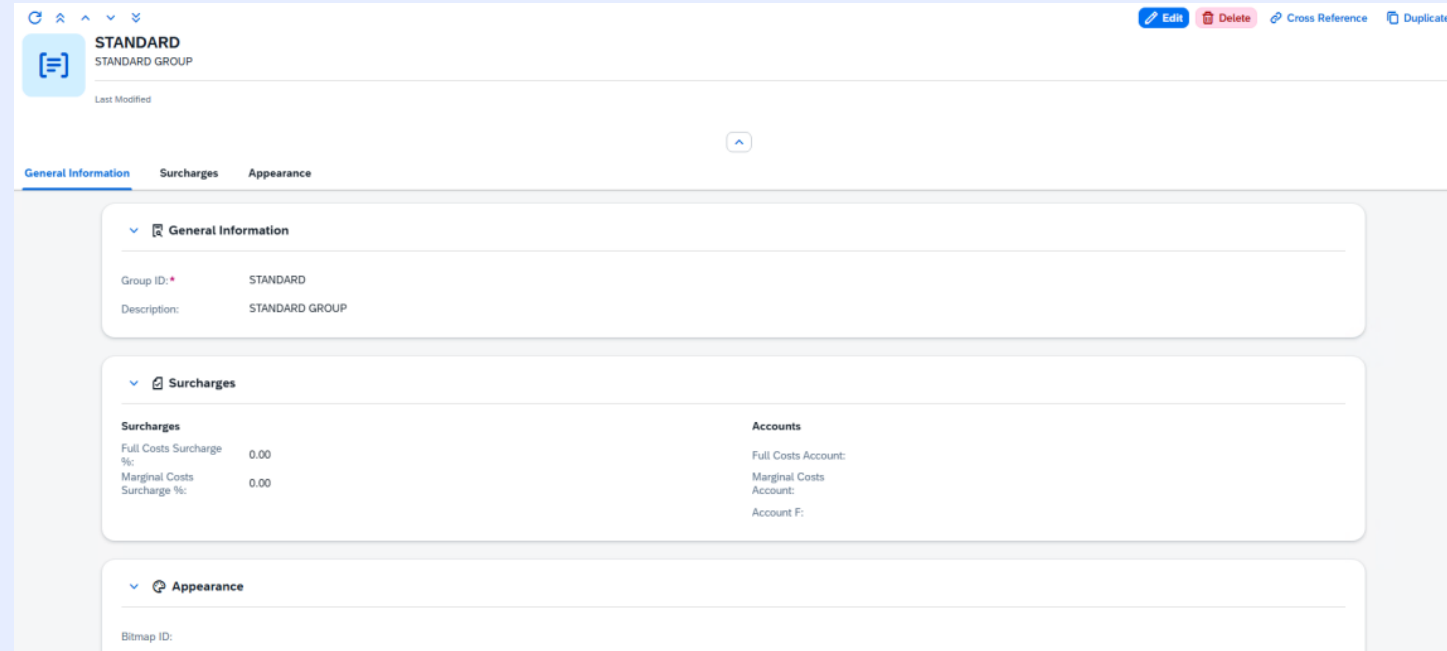
- Material Groups
- QC Orders (read-only)
- QC Samples
- QC Blockage Reasons List and Detail
  
- WO List and Detail
- Create WO (Simple screen)
- WO positions List and Detail
- Production Times List and Detail
- Active WO Times
  
- Resource master data List and Detail
- Resource Groups master data List and Detail (read-only),
- Resource Types List and Detail
  
- Bill of Materials and Routing modifications
- Sales Order to Work Order
- Item Structure
  
- Inventory history WEB access from Beas Desktop
- UDF Configuration

## PERFORMANCE IMPROVEMENTS / BUG FIXES:

- MRP calendar check
- Goods issue performance improvement

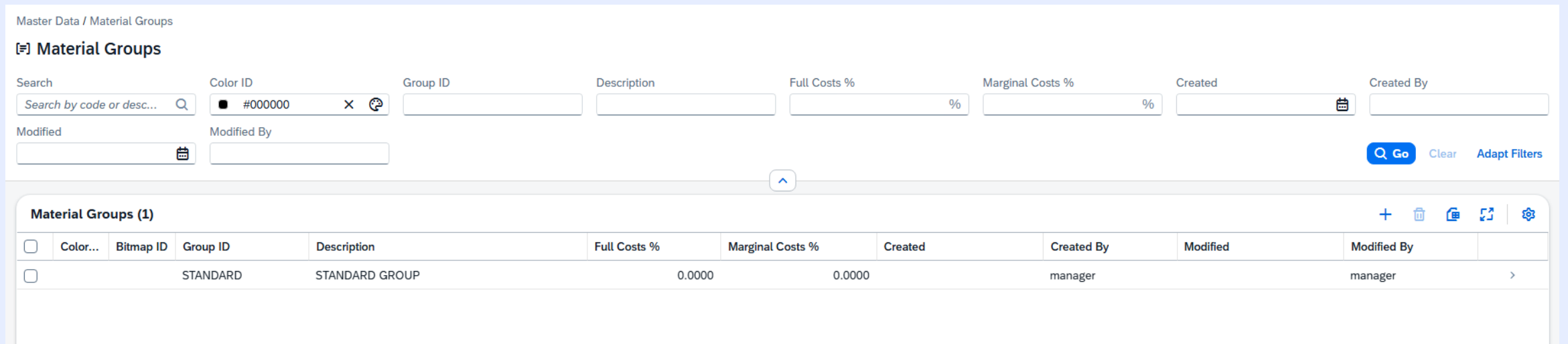
# WEB

## Beas Web Client: Material Groups



### NEW VIEW:

The list view follows the SAP Fiori List Report pattern. It is the central place to browse, search, filter, and manage your material groups. From here you can also create new groups, edit, duplicate, and delete existing ones.



# WEB

## Beas Web Client: QC Orders

### NEW VIEW :

The QC Orders screen is a read-only list view of all existing QC Orders.

The Header area contains the Search field where you can insert a QC Order number or Item Code to find.

DEVELOPMENT modif

Quality Control / QC Orders

☰ QC Orders

Search

Search

QC Orders (2427)

<input type="checkbox"/>	QC Order	Document	Item Code	Quantity
<input checked="" type="checkbox"/>	A5803/0	5803	parentBatch	1,000 KG
<input type="checkbox"/>	A5804/0	5804	parentBatch	1,000 KG
<input type="checkbox"/>	A5808/0	5808	parentBatch	2,000 KG
<input type="checkbox"/>	A5811/0	5811	parentBatch	5,000 KG
<input type="checkbox"/>	A6080/0	6080	parentBatch	9,000 KG
<input type="checkbox"/>	A6099/0	6099	parentBatch	1,000 KG
<input type="checkbox"/>	B:0001	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0040	1	00680340001	1,000
<input type="checkbox"/>	B:0041	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0042	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0043	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0044	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0045	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0046	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0047	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0048	1	batchitem	1,000 KG
<input type="checkbox"/>	B:0049	1	batchitem	1,000 KG

# WEB

## Beas Web Client: QC Samples

### NEW VIEW:

The QC Samples view lists the open samples of all quality-control orders, with one row per QC measurement.

The list is read-only and can be searched and filtered in the Header area with multiple values ranging from QC Order number to Inspection plan, and various other in the filter selector like Blockage reason, release or modification date.

Quality Control / QC Samples

**QC Samples**

Search  QC Order  Item Code  Inspection Plan  Go Clear Adapt Filters

**QC Samples (215)**

<input type="checkbox"/>	Item Code	QC Order	Inspection Plan	Batch	Type	Valuat...	Valuation Text	Untested	Faulty	To Release	Released	Description	Node	Distribution
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			1	0	0	✓	Quality control plan 1	1	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			1	0	0		Quality control plan 1	10	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			1	0	0		Quality control plan 1	11	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			0	0	0	✓	Quality control plan 1	12	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			0	0	0	✓	Quality control plan 1	2	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			0	0	0	✓	Quality control plan 1	3	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			2	0	0		Quality control plan 1	4	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			2	0	0		Quality control plan 1	5	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			2	0	0		Quality control plan 1	6	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			2	0	0		Quality control plan 1	7	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			2	0	0		Quality control plan 1	8	
<input type="checkbox"/>	FP0001	U10-1	QCP0001		U			2	0	0		Quality control plan 1	9	
<input type="checkbox"/>	FP0001	U10-2	QCP0002		U			4	0	0		Quality control plan 2	1	
<input type="checkbox"/>	FP0001	U10-2	QCP0002		U			4	0	0		Quality control plan 2	10	
<input type="checkbox"/>	FP0001	U10-2	QCP0002		U			4	0	0		Quality control plan 2	11	
<input type="checkbox"/>	FP0001	U10-2	QCP0002		U			4	0	0		Quality control plan 2	12	
<input type="checkbox"/>	FP0001	U10-2	QCP0002		U			4	0	0		Quality control plan 2	2	

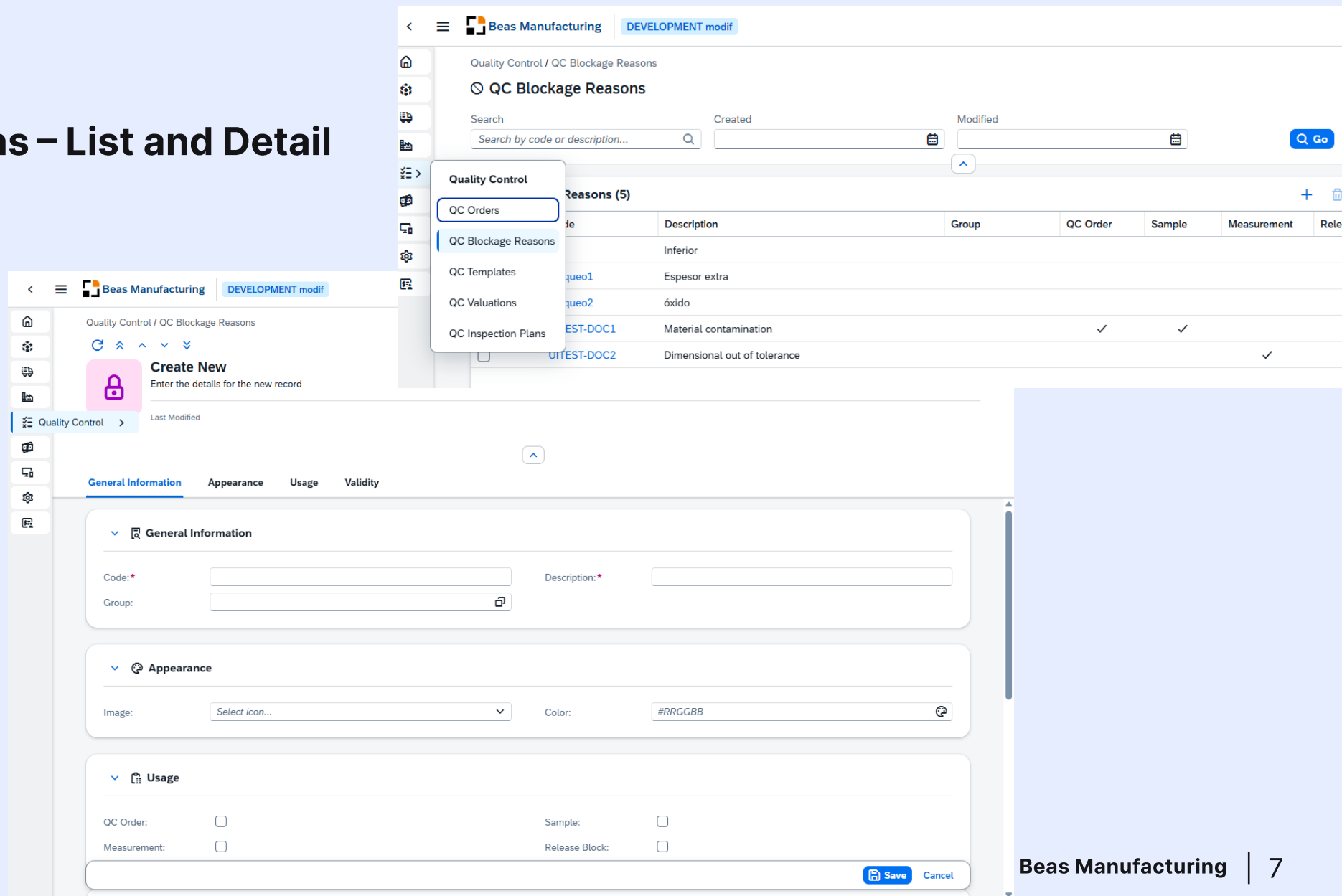
# WEB

## Beas Web Client: QC Blockage reasons – List and Detail

### NEW VIEW:

QC Blockage Reasons let you maintain the catalogue of reasons used to block QC orders, samples and measurements during quality control.

In this view you can Create (+), Duplicate or Delete blockage reasons.



# WEB

## Beas Web Client: Work Order – List

### NEW VIEW:

The Work Orders list is now available in the Beas Web Client. Use the filters in the Header area: search by Customer Order, WO ID, priority and many more.

You can add new Work orders in the top bar control section by pressing the (+) plus icon.

The visibility of the columns can be configured in the settings.

Production / Work Orders

**Work Orders**

Search:  Reference:  WO ID:  Closed:  Type:  Customer:  Item:

Priority:  End Date:  Work Time (Minutes):  Planned Time:  Locked:  Project Info 1:

---

**Work Orders (10)** +

<input type="checkbox"/>	Status	WO ID	Reference	Order Date	Customer	Item	Type	Start Date	End Date	Delivery Date	Status %	Street	Country	Ship-To Code
<input type="checkbox"/>	In Work	1	000002	06/02/2026	S001 - Supplier 001	FP	Make to st...	06/01/2026 03:40...	06/02/2026 11:59...		50			
<input type="checkbox"/>	Open	2	000003	06/12/2026	Warehouse	PF	Sales Order	06/11/2026 02:52...	06/12/2026 11:59...					
<input type="checkbox"/>	Open	3	000004	06/12/2026	Warehouse	PF	Sales Order	06/11/2026 02:47...	06/12/2026 11:59...					
<input type="checkbox"/>	Open	4	000005	06/18/2026	Warehouse	FP	Make to st...	06/17/2026 06:09...	06/18/2026 11:59...	06/18/2026				
<input type="checkbox"/>	Open	5	000006	06/18/2026	Warehouse	FP	Make to st...	06/24/2026 11:29...	06/25/2026 11:59...	06/25/2026				
<input type="checkbox"/>	Open	6	000007	06/18/2026	Warehouse	FP001	Make to st...	06/30/2026 12:23...	06/30/2026 11:59...	06/30/2026				
<input type="checkbox"/>	Open	7	10000-1	06/18/2026	C001 - Customer 001	FP_O	Sales Order	06/18/2026 07:30...	06/18/2026 11:59...	06/18/2026				
<input type="checkbox"/>	In Work	8	10001-2	06/18/2026	C001 - Customer 001	FP_O	Sales Order	06/18/2026 07:30...	06/18/2026 11:59...	06/18/2026				
<input type="checkbox"/>	Open	9	10000-1	06/25/2026	C001 - Customer 001	FP_O	Sales Order	06/25/2026 10:58...	06/25/2026 11:59...	06/25/2026				
<input type="checkbox"/>	Open	10	TFS-159094-0	06/26/2026	Warehouse	FP	Bug sample	06/29/2026 12:45...	06/29/2026 11:59...	06/26/2026				

# WEB

## Beas Web Client: Work Order – Detail






### NEW VIEW:


Open a Work Order from the WO List to access the detail view.

The view has several sections ranging from General information to Customer details, Dates, Production details and WO Positions.

From the WO Positions section it is also possible to open individual positions.

Production / Work Orders / 20170145










### 20170145

Parent | Lager

Status	Type	Reference	Delivery Date	Modified
<span style="background-color: #007bff; color: white; padding: 2px 5px; border-radius: 3px;">Open</span>	Stock	1035	27.09.2017	



General Information
Customer
Dates
Production
Project
WO Positions

▼ 🔍 **General Information**

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WO ID:	20170145	Reference:	1035
Type:	Stock	Item:	Parent
Order Date:	27.09.2017		

▼ 👤 **Customer**

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Customer ID:	Customer Name:	Lager
Ship-To Code:	Street:	
ZIP:	City:	

# WEB

## Beas Web Client: Work Order Positions – List

### NEW VIEW:

The WO Positions read-only view lists all positions of the searched Work order.

The Header area contains search by item code, item name or bar code, and you can filter the results to Open or Closed Work orders, and can narrow down the list to a specific work order.

Production / [Work Orders](#) / 1 / Positions

**Work Order Positions**

Search  Closed  WO ID  Go Clear Adapt Filters

**Work Order Positions (3)**

<input type="checkbox"/>	WO ID	Line	Status	Item Code	Item Name	Qty Planned	Qty Made	Unit of Meas...	Start Date	Delivery Date	Warehouse	
<input type="checkbox"/>	1	10		FP	Finished Product / Normal	5.00	0.00	Pcs	06/01/2026 03:39 PM	06/02/2026	01	>
<input type="checkbox"/>	2	10		PF	Collective order	0.10	0.00	Pcs	06/11/2026 02:52 PM	06/12/2026	01	>
<input type="checkbox"/>	3	10		PF	Collective order	0.30	0.00	Pcs	06/11/2026 02:47 PM	06/12/2026	01	>

# WEB

## Beas Web Client: Work Order Positions – Detail

### NEW VIEW:

Open a WO position for viewing its information either from the WO Positions list view or indirectly from a Work order.

The View consists of extensive information arranged into tabs from General data to BOM and Operation details, references and many more.

Production / Work Orders / 1 / Positions / 10

10  
FP | Finished Product / Normal

Status	Qty Planned 5	Qty Made 0	Delivery Date 06/02/2026	Warehouse 01	Modified 06/02/2026 07:08 PM
--------	------------------	---------------	-----------------------------	-----------------	---------------------------------

General Information Quantities Dates BOM Lines Operations References Closing Notes Work Order Audit Trail

**General Information**

WO ID:	1	Line:	10.00
Item Code:	FP	Item Name:	Finished Product / Normal
Version:		Short Variant:	
Drawing Number:		Status:	
Warehouse:	01	Project:	
Barcode:	000001010	Batch ID:	

**Quantities**

Qty Planned:	5.00	Qty Made:	0.00
Qty Ordered:	5.00	Qty Consumption:	5.00
Unit of Measure:	Pcs		

**Dates**

Start Date:	06/01/2026 03:39 PM	End Date:	06/02/2026 11:59 PM
Delivery Date:	06/02/2026		

# WEB

## Beas Web Client: Create Work Order

### NEW VIEW:

You can easily create a new Work order by pressing the (+) plus icon in the top bar control area in the Work Orders List view.

A dialog box opens that requires the input of three values: Item, quantity and delivery date.

Click **Create**, and the new Work order will be added to the list.

Production / Work Orders

**Work Orders**

Search: Search by WO ID, Sal...  Sales Order:  WO ID:  Closed: Open Type: All Customer:  Item:  Priority:

Go Clear Adapt Filters

Work Orders (638)

Status	WO ID	Sales Order	Order Date	Customer	Item	Type	Start Date	End Date	Delivery Date	Worktime	Planned Ti...	Receipt Count	Priority
Open	4	WO_000004	04-30-25							0.000	6,698.333	0.000	Std
In Work	5	SO_20250001:1	01-17-25							3,665.867	1,560.000	4.000	PRIORC
In Work	6	SO_20250001:2	01-17-25							3.000	1,640.000	7.000	PRIORC
Open	7	SO_20250002:1	01-21-25							0.000	526.000	0.000	Std
In Work	8	SO_20250002:2	01-21-25							1.000	26.667	1.000	Std
Open	9	WO_000005	04-30-25							0.000	405.000	0.000	Std
In Work	10	WO_000006	04-30-25							10.000	50.000	2.000	Std
Open	11	WO_000007	04-30-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	12	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	13	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	14	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	15	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	16	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	17	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	18	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std
Open	19	WO_000007	03-10-25	C0000001 - Adrià Pulido G...	FP0012	Make to st...	07-29-25 11:59 PM	07-30-25 11:59 PM	04-30-25	0.000	0.000	0.000	Std

Create Work Order

Item: \*

Quantity: \*

Delivery Date: \*

Create Cancel

# WEB

## Beas Web Client: Production times – List

### NEW VIEW:

The Production times view provides a read-only list of all manufacturing time information with start and end times, duration, type and workplace information, narrowed down to Personnel and document numbers. The columns of the list can be edited in the settings, and Header filters can also be expanded from the Adapt Filters function in the top control bar.

Production / Production Times

### Production Times

Search  Document No.  Document Date  Start Time  End Time  Created  Modified

[Go](#) [Clear](#) [Adapt Filters](#)

**Production Times (0)**

Booking No.	Document No.	Order	Personnel	Workplace	Start Time	End Time	Duration	Type

# WEB

## Beas Web Client: Production times – Detail

### NEW VIEW:

The Production times Detail view is a read-only form of the details of a single manufacturing time entry with time, quantity, cost, project and other, useful pieces of information.

Production / Production Times Administration / 1

**1**  
 WO\_000006

WO ID	Personnel	Resource	Last Modified
10	E0001	M0004	03-31-25 10:54 AM

[General Information](#)
[Time](#)
[Workplace](#)
[Quantities](#)
[Costs](#)
[Project](#)
[Document](#)
[Business Place](#)
[Additional Info](#)

Quantities

Good Quantity:	10.000	Scrap Quantity:	0.000
Good Quantity (RM):	10.000	Scrap Quantity (RM):	0.000
RM Unit:	m	RM Factor:	1.000
Batch Number:		Reason:	

Costs

Cost (Overhead):	15.000	Cost (Sales):	15.000
Setup Cost (Overhead):		Setup Cost (Sales):	
Additional PC (Overhead):	0.000	Additional PC (Sales):	0.000
Additional Cost (Overhead):	0.000	Additional Cost (Sales):	0.000
External Cost:	0.000	Personnel Cost (Overhead):	0.000
Personnel Cost (Sales):	0.000	Additional Personnel Cost (Overhead):	
Additional Personnel Cost			

# WEB

## Beas Web Client: Active Work Order times

### NEW VIEW:

The Active WO Times lists active work orders with all the relevant information from Personnel to Item code and quantities, duration and starting time.

The list can be filtered according to any column in the Header area, and you can make a search by Personnel ID-Name or Resource.

Production / Active Work Order Times

**Active Work Order Times**

Search  Personnel ID  Personnel Name  WO ID  Resource

[Go](#) [Clear](#) [Adapt Filters](#)

Active Work Order Times (26)

Re...	Personnel ID	Personnel Name	From Date	From Time	WO ID	WO Pos.	Operation	Op. Seq.	Resource	Item Code	Item Name	Quantity	Unit of M...
<input type="checkbox"/>	E0001	Adrià Pulido	04-03-25	8:22AM	> 5	> 30	Cutting operation	10	> M0004	FP0001	Final product - Itself	10.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-07-25	4:22PM	> 5	> 10	Cutting operation	10	> M0004	FP0004	Final product - With an orde...	300.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-07-25	4:22PM	> 4	> 10	Melting operation	10	> M0008	FP0005	Final product - With a 'phant...	100.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-15-25	12:56PM	> 41	> 10	Cutting operation	10	> M0004	FP0001	Final product - Itself	10.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-15-25	12:58PM	> 41	> 10	Melting operation	20	> M0008	FP0001	Final product - Itself	10.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-16-25	5:14PM	> 42	> 10	Melting operation	20	> M0008	FP0001	Final product - Itself	1.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-16-25	5:35PM	> 43	> 10	Melting operation	20	> M0008	FP0001	Final product - Itself	1.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:19PM	> 44	> 10	Cutting operation	10	> M0004	FP0001	Final product - Itself	1.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:20PM	> 44	> 10	Melting operation	20	> M0008	FP0001	Final product - Itself	1.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:29PM	> 46	> 10	Cutting operation	10	> M0004	FP0001	Final product - Itself	1.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:31PM	> 47	> 10	Cutting operation	10	> M0004	FP0001	Final product - Itself	10.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:33PM	> 47	> 10	Melting operation	20	> M0008	FP0001	Final product - Itself	10.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:34PM	> 48	> 10	Cutting operation	10	> M0004	FP0001	Final product - Itself	5.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	04-17-25	12:36PM	> 48	> 10	Melting operation	20	> M0008	FP0001	Final product - Itself	5.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	05-13-25	12:05PM	> 73	> 10	Painting operation	20	> M0005	FP0002	Final product - With a subas...	10.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	05-27-25	5:26PM	> 87	> 10	Assembling operation	10	> M0010	FP0002	Final product - With a subas...	1.0000	m
<input type="checkbox"/>	E0001	Adrià Pulido	05-27-25	5:29PM	> 88	> 10	Assembling operation	10	> M0010	FP0013	Final product - Using batche...	25.0000	m

# WEB

## Beas Web Client: Resources – List

### NEW VIEW:

In the Resources view you can search for a Resource by code or description, and use a selection of filters of your choice to narrow down the list of hits.

Double-clicking on a line opens the Resource Master Data detail view for that resource.

Create a new resource by pressing the (+) plus icon in the top control bar.

Master Data / Resources

### Resources

Re-calculate

Search: Search by code or desc... [icon] Group: [icon] Type of resource: [icon] Active: All [v] Group Resource: All [v] Service/costs: All [v] Consider resource limits: All [v] PO Warehouse: [icon]

Created: [icon] Modified: [icon]

[Go] Clear Adapt Filters

Resources (11)

Image	Status	Resource code	Description	Type of resource	Group	Active	Service/costs	Shift	
[icon]	Available	R-01-1T.GRO...	Directly Schedulable Resource 1 / 1 Machine / 1 Time Type / 08 Hours Capacity	> RESOURCE_G	RESOURCE_G	✓		Shift01	>
[icon]	Available	R-01-1T.GRO...	Directly Schedulable Resource 2 / 1 Machine / 1 Time Type / 08 Hours Capacity	> RESOURCE_G	RESOURCE_G	✓		Shift01	>
[icon]	Available	R-01-1T.GRO...	Directly Schedulable Resource 3 / 1 Machine / 1 Time Type / 08 Hours Capacity	> RESOURCE_G	RESOURCE_G	✓		Shift01	>
[icon]	Available	R-01-1T.STD.0...	Standard Resource / 1 Machine / 1 Time Type / 08 Hours Capacity	> STD	STD	✓		Shift01	>
[icon]	Available	R-01-1T.STD.2...	Standard Resource / 1 Machine / 1 Time Type / 24 Hours Capacity	> STD	STD	✓		Shift24h	>
[icon]	Available	R-03-4T.STD.1...	Standard Resource / 3 Machine - Persons / 4 Time Type / 16 Hours Capacity	> STD	STD	✓		Shift01	>
[icon]	Available	R-05-1T.STD.0...	Standard Resource / 5 Machine - Persons / 1 Time Type / 08 Hours Capacity	> STD	STD	✓		Shift01	>
[icon]	Available	R-COST01	Standard Resource / 1 Machine / 1 Time Type / 08 Hours Capacity	> STD	STD	✓		Shift01	>
[icon]	Available	R-COST02	Standard Resource / 1 Machine / 1 Time Type / 08 Hours Capacity	> STD	STD	✓		Shift01	>
[icon]	Available	R-COST03	Standard Resource / 1 Machine / 1 Time Type / 08 Hours Capacity	> STD	STD	✓		Shift01	>
[icon]	Available	R-EX	External Resource	> STD	STD	✓	✓		>

# WEB

## Beas Web Client: Resource Master Data – Detail

### NEW VIEW:

The Resource Master Data Detail view features extensive information arranged in tabs, ranging from General information to Scheduling and Cost details, Attachments, Interruption information and more.

Open a Resource from the list and click **Edit** in the top right corner. Once finished with the modifications, click **Save** in the bottom right corner of the screen.

Master Data / Resources / R-COST01

**R-COST01**  
Standard Resource / 1 Machine / 1 Time Type / 08 Hours Capacity

Type of resource: STD    Group: STD    Location:    Last Modified:

**General Information**    Scheduling    Cost    Cost Details    Attachments    Documents    Expendable Material    Extended    Interruption    Maintenance Orders    Transit Times

**General Information**

Code: R-COST01    Capacity planning:

Description: Standard Resource / 1 Machine / 1 Time Type / 08 Hours Capacity    Pool limit (hrs):

Group: STD    Transit time in days: 0.00

Type of resource:    Efficiency Rate %:

Location:    Single operator per operation sequence:

Branch:    Work order grouping:

Service/costs:     Set Same Start and Finish Date:

Employee planner:    Active:

**Scheduling**

June 2026    View in APS:

Mon	Tue	Wed	Thu	Fri	Sat	Sun
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	1	2	3	4	5
6	7	8	9	10	11	12

Consider resource limits:     Planned Capacity in hrs. / day: 8.00

Automatic optimization:     Number of machine / person: 1.00

Shift: Shift01

Check Calendar	Date From	Date To	Shift Start	Shift End	Planned Capacity in hrs. / day	No. of persons	Reason
<p><b>No data available</b> When there is, you'll see it here.</p>							

# WEB

## Beas Web Client: Resource Groups – List

### NEW VIEW:

The Resource Groups read-only list can now also be accessed in the Beas Web Client. Filter the list by a range of filters in the Header area, sort and export the results, and double-click a Resource group to access its information.


Resource Groups

**[≡] Resource Groups**

Search  Group  Description  Sort Order  Created  Created By  Modified  Modified By

[Go](#) [Clear](#) [Adapt Filters](#)

**Resource Groups (5)**

<input type="checkbox"/>	Image	Group	Resource	Description	Utilization	
<input type="checkbox"/>		Group03	Group03ID	Resource group 3	0 / 0	>
<input type="checkbox"/>		Machines			0 / 0	>
<input type="checkbox"/>		RESOURCE_GROUP	RESOURCE_GROUP	Resource Group - Directly Schedulable	0 / 392	>
<input type="checkbox"/>		Rgroup01		Resource group 01	0 / 0	>
<input type="checkbox"/>		STD		Resource Group - Standard	30.166666 / 1623.883331	>

# WEB

## Beas Web Client: Resource Groups – Detail

### NEW VIEW:

Resource Groups master data can also be accessed in a new, read-only view. Similarly to the Resource detail view, you can find extensive information arranged in tabs, ranging from General information to Scheduling and Cost details, Attachments, Interruption information and more.

Resource Groups / Machines

**Machines**  
Machine resources

Active Resources: 4 | Planned Capacity: 256 h | Last Modified: 06/04/26 05:06 PM

General Information | **Appearance** | Group Placeholder | Resources | Scheduling | Custom Fields

**General Information**

Group: \* Machines | Description: Machine resources

**Appearance**

Icon: machine | Color: #FF6600

**Group Placeholder**

+ Create Placeholder Resource

**Resources**

Resource	Description	Type of resource	Service/costs	Marginal Cost Rate	Full Cost Rate	Planned Capacity	Empl/No.	Group
ASM-00	Retired Assembly Station 0	Machine		0.000	0.000	8.000	1.000	Machines
ASM-01	Assembly Station 1	Machine		45.000	120.000	8.000	1.000	Machines
ASM-02	Assembly Station 2	Machine		0.000	0.000	8.000	1.000	Machines
TST-01	Burn-In Test Bench	Machine	✓	0.000	0.000	8.000	1.000	Machines
TUTORIAL-INT	Interruptions tutorial throwaway	Machine		0.000	0.000	8.000	1.000	Machines

# WEB

## Beas Web Client: Resource Types – List

### NEW VIEW:

Find resource types based on searching by code or description, modification date and other, custom selected filters.

Add new types by pressing the (+) plus icon in the top control bar.

The screenshot displays the Beas Manufacturing web client interface. At the top, there is a navigation bar with the Beas Manufacturing logo and a tab for 'TechBuild Manufacturing'. Below the navigation bar, the page title is 'Resource Types'. A search bar is present with the placeholder text 'Search by code or description...' and a magnifying glass icon. To the right of the search bar, there is a 'Modified' field with a calendar icon. Further right, there are buttons for 'Go', 'Clear', and 'Adapt Filters'. Below the search bar, there is a table titled 'Resource Types (2)'. The table has two columns: 'Code' and 'Description'. The table contains three rows: 'Code', 'Labor', and 'Machine'. Each row has a checkbox in the 'Code' column and a right-pointing arrow in the 'Description' column. The table is surrounded by a control bar with icons for adding (+), deleting (trash), refreshing, and settings (gear).

<input type="checkbox"/>	Code	Description
<input type="checkbox"/>	Labor	Human labor >
<input type="checkbox"/>	Machine	Machine / Equipment >

# WEB

## Beas Web Client: Resource Types – Detail

### NEW VIEW:

The Resource Types - Detail page is where you view, create and edit a single resource category.

A type is deliberately simple — just a code and a description — and is referenced by resources to classify them.

Resource Types / Machine



[Edit](#) [Delete](#) [Duplicate](#)



### Machine

Machine type

Last Modified  
06/26/2026



#### General Information

##### General Information

Code:\*

Machine

Description:\*

Machine type

# WEB

## Beas Web Client: Bill of Materials – List

### NEW VIEW:

Create, review and maintain the materials that make up an item directly from the Beas Web Client. Opened from inside an item, the Bill of Materials lists every component position of that item and lets the user open any position to see and edit its full detail — no longer read-only, and without leaving the item or opening the desktop window.

The list shows one row per material position and includes:

A search box that filters the positions by position number, material code or description.


Besides the default columns, we have a wide range of optional ones that can be switched on from the column settings.

You can create and add a new position and Delete to remove the selected ones.

Inventory / Items / APS1 / Bill of Materials

### Bill of Materials

Search

Search by material code or descriptio... 

 Go Clear

Bill of Materials (2)																
<input type="checkbox"/>	Image	Position	Material Code	Versi...	Description	Quantity	Unit of Measure	Linked Ope...	Active	Use Ow...	Input Factor	Quantity Per	Scrap Fixed Q...	Scrap Percent...	Warehouse Code	Bin C
<input type="checkbox"/>		10	APS2		APS2	1.00	PCS		✓		1.0000	1.00				
<input type="checkbox"/>		11	APS2		APS2	1.00	PCS		✓		1.0000	1.00			01	

# WEB

## Beas Web Client: Bill of Materials – Detail

### NEW VIEW:

Opening a position shows its detail form, where a single material line is created or edited. The fields are organized into General Information (with the Quantities and Extra Details groups), Extended (Area of Validity, Variants and Other) and Custom Fields.

Access is available from the item detail in the SAP Web Client by using the Beas Manufacturing extension.

The screenshot shows the SAP Web Client interface for the Bill of Materials (BOM) detail of position 10. The breadcrumb trail at the top reads 'Inventory / Items / APS1 / Bill of Materials / 10'. Below this, there are navigation icons and a summary card for 'APS2' with a cube icon. The main data row shows 'Position: 10', 'Active: Yes', 'Warehouse Code', and 'Version'. Below the data row are tabs for 'General Information', 'Extended', and 'Custom Fields'. The 'General Information' tab is active and contains several input fields and checkboxes:

- General Information:**
  - Position: \* 10
  - Material Code: \* APS2
  - Description: APS2
  - Drawing Number:
  - Active:
  - Use Own Description:
- Quantities:**
  - Quantity: 1.00
  - Unit of Measure: \* PCS
  - Quantity Per: 1.00 PCS
  - Scrap Fixed Quantity: PCS
  - Scrap Percentage: %
  - Rounding Type: No Rounding
- Extra Details:**
  - Linked Operation: Select...
  - Width: 0.00

At the bottom right of the form, there are 'Save' and 'Cancel' buttons.

# WEB

## Beas Web Client: Routing – List

### NEW VIEW:

Create, review and maintain the operations that produce an item directly from the Beas Web Client. Opened from inside an item, the Routing lists every operation of that item — the ordered work steps, each with its resource and times — and lets the user open any operation to see and edit its full detail.

The list shows one row per operation and includes: A search and filter box, default columns and a wide range of optional ones that can be activated from the settings and a create button (+) to add a new operation and delete to remove the selected ones.

Inventory / Items / FP0001 / Routing

### Routing

Search

Resource

Search by operation code or descripti...



Go

Clear

#### Routing (3)



<input type="checkbox"/>	Image	Position	Operation Code	Description	Type	Resource	1- Setup time	2- Processing	Setup Time Ca...	Nacharbeit	Qs-prüfung	Clock Man...	Use Factor	Work S
<input type="checkbox"/>		10	OP0005	External operation	externalop...	RECURSONO...	0.00	0.00	0.00	0.00	0.00		1.00000	
<input type="checkbox"/>		20	OP0006	Generic operation	operation	M0001	0.00	60.00	0.00	0.00	0.00		1.00000	
<input type="checkbox"/>		15	OP0006	Generic operation	operation	M0001	0.00	60.00	0.00	0.00	0.00	✓	1.00000	

# WEB

## Beas Web Client: Routing – Detail


### NEW VIEW:

Opening an operation shows its detail form where a single operation can be created or edited.

The fields are organized into General Information (with the Times and Production Control groups, plus an External Operation group of supplier and pricing fields for subcontracted operation types), Extended (Cost, Milestone, Area of Validity, Variants and Other), Tools & Utilities, Resources (Parallel & Alternative), Attachments and Custom Fields.

Inventory / Items / FP0001 / Routing / 20


↻ ↑ ↓

 **OP0006**  
Generic operation


Position	Type	Resource
20	operation	M0001


↑


[General Information](#) | [Extended](#) | [Tools & Utilities](#) | [Resources](#) | [Attachments](#) | [Campos personalizados](#)

▼  **General Information**

Position: \*

Type: \*  

Operation Code: \*  

Resource: \*  

Description:

Instructions:

Clock Mandatory:

# WEB

## Beas Web Client: Sales Order to Work Order

### NEW VIEW:

Implemented workspace where production planners turn open customer demand into Work Orders.

Two tables:

Order related — open Sales Order and Reserved Accounts Receivable Invoice lines pending production.

Related Work Orders — Work Orders already linked to the selected line above.

Production / Sales Order to Work Orders

**Sales Order to Work Orders**

Item Code  Customer Code  Warehouse  Delivery Date Range  Go Clear

---

**Order related (2)**

Planned Quant...	Order Quantity	Remaining Q...	Document Nu...	Line	Origin	Customer Code	Customer Name	Item Code	Item Description	Delivery Date	Warehouse	Unit of Measure	Open Quan...
<input type="text"/>	10.0	7.7	10000	1	Sales Order	C001	Customer 001	FP_O	Finished Product / Normal /...	06/02/2026	01	Pcs	10.0
<input type="text"/>	12.0	20.0	10001	2	Sales Order	C001	Customer 001	FP_O	Finished Product / Normal /...	06/02/2026	01	Pcs	20.0

---

**Sales Order 10001 - Line 2**

Work Order	Item	Customer	Status	Risk / Alert	Quantity Progress	Planned Start	Sales Order Due Date	Work Order Delivery	Operations
3/10	PF Collective order		Not Started	Delayed	0.00 / 0.30	06/11/2026		06/12/2026	●●●
8/10	FP_O Finished Product / Normal / M	C001 Customer 001	Started	Delayed	0.00 / 1.00	06/18/2026	06/02/2026	06/18/2026	●●●

Available actions (toolbar of Order related):

Pre-Assign — auto-fills target quantities.

Create Work Order — one WO per line.

Create Collective Order — single multi-position WO.

Merge Work Orders — phantom WO, consolidated BOM

# WEB

## Beas Web Client: Item Structure

### NEW VIEW:

Implemented the Item Structure browser, which shows everything an item is made of in a single tree — its versions, the materials in its Bill of Materials, its routing operations, and the tools, utilities, parallel and alternative resources used in each operation — so the user can see how an item is structured without opening the Bill of Materials and Routing forms one by one.

Two areas stacked vertically:

-- Header: search by item code or description; two filters: Procurement method and Breakdown

-- Tree: the list of items with an expand arrow on every Make item that has a structure. Rows are color-coded based on material, operation, tool-utility, or inactive status.

Inventory / Item Structure

Item Structure

Search:  Procurement Method:  Breakdown:

Element	Info	Brief Description	Quantity	Unit of...	1- Setup time	2- Processing	Active Variants
[-] FP0001		Final product - Itself	9,383.200000	m			
[-] 10	M0000002 V	Material 2	-1.000000	m			Internal, External, TEST
[+] 20 <sup>20</sup>	FP0013 V01	Final product - Using batches - V02	1.000000	m			
[+] 50	FP0013 V02 V	Final product - Using batches - V02	1.000000	m			Internal, External
[+] 40 <sup>A</sup>	FP0049 0001	Final product - Using batches VERSI...	1.000000	m			
[+] 60	FP0009	Final product - Using batches	1.000000	m			
[+] 10	OP0005 E0001	External operation			0.00	0.00	
[-] 20	OP0001 M0004	Cutting operation			0.00	1.00	
[+] 10	TL0001	Painter shot x3	1.000		0.00	0.00	
[+] 20	U0001		1.000		0.00	0.00	
[+] 10	M0001	Machine 1 - Individual			0.00	0.00	
[+] 10	M0006	Cutter v2			5.00	1.00	
[+] 30	OP0003 M0008	Melting operation			10.00	0.00	
[+] 40	OP0004 M0010	Assembling operation			0.00	1.00	
[+] 50	OP0006 M0001	Generic operation			0.00	0.00	
[-] FP0002	fx	Final product - With a subassembly	220.000000	m			
[+] 10 <sup>A</sup>	M0000003 fx	Material 3	1.500000	m			
[+] 20 <sup>A</sup>	M0000004	Material 4	1.000000	m			
[+] 30 <sup>A</sup>	FP0003 CCC fx	Final product - As a subassembly	-1.00	dm			
[+] 10	OP0004 M0010	Assembling operation			0.00	1.00	
[+] 20	OP0002 M0005 V	Painting operation			5.00	60.00	A2, C2
[+] FP0003	fx	Final product - As a subassembly	53.800000	m			

# WEB

## Beas Desktop: Open Web Inventory History from Item Master Data

### NEW FUNCTIONALITY:

Web Inventory History form to open from Beas Desktop.

Now the new Web Inventory History can be opened from the desktop solution also.

Add the URL of the Web Solution in the "System" settings of the Configuration Wizard.

The screenshot shows the Beas Desktop interface. On the left, a navigation tree includes 'Reports Master Data' with sub-items like 'Production', 'Service', 'Quality control', 'Materials management', 'Calculation', and 'Attendance'. The 'Item master data for FP' window is open, showing fields for 'Item number', 'Description', 'Item type', and 'Warehouse item'. The 'Inventory History' web interface is open in a browser window, displaying the 'Inventory / Inventory History' page for 'FP - Finished Product / Normal'. The page shows a summary of inventory status: ON HAND 70.0, ORDERED 0.0, COMMITTED 0.0, LOCKED 0.0, RESERVED 0.0, and AVAILABLE 70.0. Below this, there are charts for 'Stock by Warehouse' (a donut chart showing 100% for warehouse 01) and 'Consumption Trend (12 months)' (a line graph showing goods issue and receipt over time). The 'Inventory Health' section shows COVERAGE (DAYS) at 0 and PROJECTED COVERAGE at 0. The 'In/Out Summary' table shows INFLOW ACCUMULATED at 0.0 and RESERVED at 0.0. The 'Warehouse Stock (19)' table shows stock levels for warehouses 01, 02, and 03.

Warehouse	On Hand	Inflow Purchase	Inflow Production	Outflow Sales	Outflow Production	Reservation
01 General Warehouse	70.0	0.0	0.0	0.0	0.0	0.0
02 General Warehouse (02)	0.0	0.0	0.0	0.0	0.0	0.0
03	0.0	0.0	0.0	0.0	0.0	0.0

# WEB

## Beas Web Client: UDF Configuration

### NEW VIEW:

The Beas Web Client provides UDF Configuration support to the available views.

In this screen, simply select a view, add your own UDFs which you can easily switch on and off with the sliders on the right at any time.

**Entities**

Operations	15 fields
Resources	15 fields
Raw Materials	4 fields
Material Groups	4 fields
Item Materials ...	15 fields
Item Operations	15 fields
Work Orders	15 fields
WO Positions	15 fields
Reason for Scrap	4 fields
Bill of Materials...	15 fields
Routing Headers	15 fields
Production Types	4 fields
Operation Cata...	15 fields
QC Templates	4 fields
QC Inspection ...	15 fields
Production Times	15 fields
Interruption Rea...	4 fields
Interruptions	4 fields

**Operations — UDF Configuration** Save

Field	Label	Data Type	Visible in List
UDF1	UDF 1	Text	<input type="checkbox"/>
UDF2	UDF 2	Text	<input type="checkbox"/>
UDF3	UDF 3	Text	<input checked="" type="checkbox"/>
UDF4	UDF 4	Text	<input type="checkbox"/>
UDF5	UDF 5	Text	<input type="checkbox"/>
UDF6	UDF 6	Text	<input checked="" type="checkbox"/>
UDF7	UDF 7	Text	<input type="checkbox"/>
UDF8	UDF 8	Text	<input type="checkbox"/>
UDF9	UDF 9	Text	<input checked="" type="checkbox"/>
UDF10	UDF 10	Text	<input type="checkbox"/>
UDF11	UDF 11	Text	<input checked="" type="checkbox"/>
UDF12	UDF 12	Text	<input checked="" type="checkbox"/>
UDF13	UDF 13	Text	<input type="checkbox"/>
UDF14	UDF 14	Text	<input type="checkbox"/>
UDF15	UDF 15	Text	<input type="checkbox"/>

# MRP

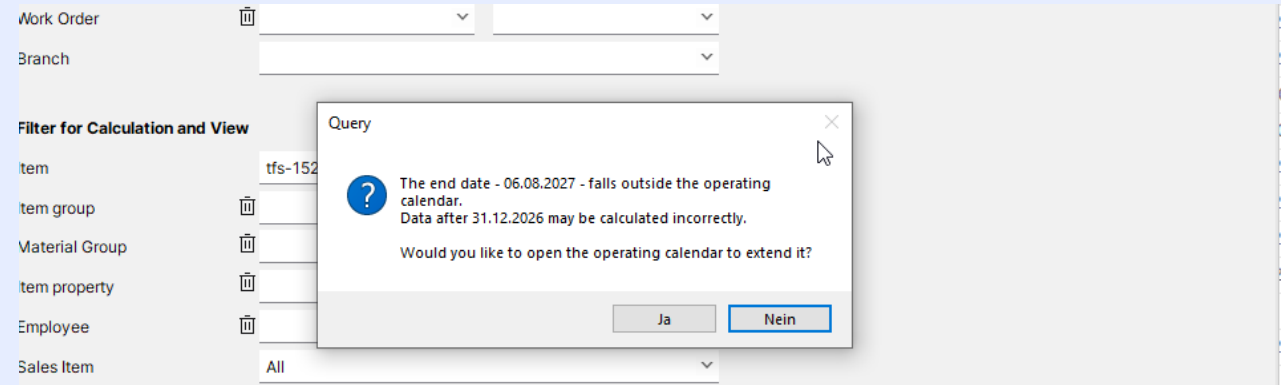
## MRP calendar check

### NEW FUNCTIONALITY:

For the correct calculation of the MRP, the factory calendar is necessary. If the calendar does not exist, Beas cannot consider days like public holiday, ... , and will work with some standard values for the calendar days.

Now, when you close the MRP scenario, Beas checks if the calendar exists until the end of the calculation period. If not, it gives you the opportunity to open the calendar and create the missing data.

Additionally, if you start the MRP calculation from the MRP Wizard overview, and the calculation is set to be done in foreground, the calendar check will be carried out.



MRP Wizard: Overview

#	...	Scenario	Description	Resource scheduling	...	Status	Last Calculation	Start	End	Quantity Multi Le	Time Multi L
1		49	TFS-158627 PBA WH pegging no	...	<input type="checkbox"/>	ok	12/05/2026 08:08	12/05/...	12/05/202...	0	0
2		46	TFS-156934 - consider multi order	...	<input type="checkbox"/>	ok	17/03/2026 10:02	17/03/...	17/03/202...	7	970
3		48	TFS-101xxx missing inflow outflow	...	<input type="checkbox"/>	ok	18/03/2026 08:52	18/03/...	18/03/202...	28	3377
4		47	TFS-156934 - no itemversions	...	<input type="checkbox"/>	ok	27/02/2026 21:40	27/02/...	27/02/202...	7	392
5		45	TFS-156934	...	<input type="checkbox"/>	ok	27/02/2026 20:27	27/02/...	27/02/202...	2	219
6		44	Material matXX	...	<input type="checkbox"/>	ok	23/04/2026 22:11	23/04/...	23/04/20...	106	308897
7		51	Test no planning items	...	<input type="checkbox"/>	ok	30/04/2026 15:34	30/04/...	30/04/20...	102	408891
8		38	TFS-152001 Forecast	...	<input type="checkbox"/>	ok	14/04/2026 17:00	14/04/...	14/04/202...	16	483
9		50	TFS-152001 Forecast - all items	...	<input type="checkbox"/>	ok	15/04/2026 07:28	15/04/...	15/04/202...	161	388325
10		42	TFS-157674 Blanket Agree...	...	<input type="checkbox"/>	ok	026 17:43	01/04/...	01/04/202...	15	247
11		43	TFS-154457	...	<input type="checkbox"/>	ok	25 15:40	17/12/...	17/12/202...	0	0
12		39	TFS-152001 Forecast - 2025...	...	<input type="checkbox"/>	ok	25 14:00	12/11/...	12/11/202...	5	219
13		37	TFS-150533	...	<input type="checkbox"/>	ok	26 15:24	22/01/...	22/01/202...	17	1879
14		40	TFS-150533 - Copy	...	<input type="checkbox"/>	ok	26 16:43	22/01/...	22/01/202...	92	444922
15		36	TFS-144942	...	<input type="checkbox"/>	ok	26 17:07	22/01/...	22/01/202...	1	94
16		32	TFS-xxxx (new mrp)	...	<input type="checkbox"/>	ok	25 17:02	07/02/...	07/02/202...	20	9468
17		-1	TFS-87972-1	...	<input checked="" type="checkbox"/>	ATP / CTP	09/11/2023 14:55	09/11/...		1	531
18		3	DEFAULT MRP	...	<input checked="" type="checkbox"/>	Load Order	15/04/2026 07:06	15/04/...	08/01/202...	0	0
19		41	DEFAULT MRP - Copy	...	<input checked="" type="checkbox"/>					0	0
20		30	TFS-64315-Grosscalc	...	<input type="checkbox"/>	ok	02/07/2024 11:10	02/07/...	02/07/202...	31	2347
21		33	TFS 87988	...	<input type="checkbox"/>	ok	11/08/2023 08:33	11/08/...	11/08/202...	38	2404
22		29	TFS-64315	...	<input type="checkbox"/>	ok	27/06/2024 06:53	27/06/...	27/06/202...	31	1345
23		34	Blanket agreement	...	<input type="checkbox"/>	ok	22/12/2023 10:43	22/12/...	22/12/202...	34	1602
24		31	MRP by doc by date	...	<input type="checkbox"/>	ok	18/02/2022 08:22	18/02/...	18/02/202...	23	3326

Buttons: Open, Cancel, Calculate, Order Recommendation, External operations

# Inventory transactions

## Goods issue performance improvement

### **NEW:**

The Automatic Issue process during time receipt process has been improved to reduce the number of validations executed by the system.

Now, instead of executing a query line by line to do several validations, the system performs an initial query to load the data for all lines.

In this way now the process is significantly faster, mainly in case of many rows.



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